

Job Set #49



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.4116

Job Sheet 175038



Part No: 647.4116

Job Qty: 10 ea

DAS

21

9-50

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/26/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/19/18

Type: SOLD

Description:

Note: DWG REV N/C3 SHEET 6 IPP REV:A 12.10.26 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/18/18	0.00	0.00	Start Up Waterjet		OK 18/04/07
110	Waterjet	10 pcs		4/19/18	0.00	0.18	Waterjet1		OK 18/04/07
120	QC	10 pcs		4/19/18	0.00	0.00	QC2 Waterjet-1		OK 18/04/07
130	QC	10 pcs		4/19/18	0.00	0.00	QC8-1		38
140	Outsource	10 pcs		4/19/18			ATG001-VC		OK 18-4-12
150	Packaging	10 pcs		4/19/18	0.00	0.00	Packaging2		APR 18/04/18
160	QC	10 pcs		4/19/18	0.00	0.00	QC6		11
190	Packaging	10 pcs		4/19/18	0.00	0.00	Packaging3-DAS		OK 18/04/07
200	QC21-SA	10 Ea		4/19/18	0.00	0.00	QC21		OK 18/04/07

Part Op 110 - 1-Cut as per Dwg Dwg Rev:

Prog Rev: 2-Debur if necessary

Descriptions: 140 - Issue P/O to ATG: 80035587 AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required

190 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.1220 sf (.0122 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	0	101	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	2.000inches ± 0.030	2.030 1.970		
2	Shim	0.875inches ± 0.010	0.885 0.865		
3	Shim	0.050inches ± 0.010	0.060 0.040		

340
17
373

11/23

DART
AEROSPACE

Container No: S058999



Part: 647.4116

Job No: 175038

Serial No/Batch: S058999

Inspector:

Revision:

Date: 04/07/18

Uart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartero.com
www.dartaerospace.com



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1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039587**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO039587
PO Date: 4/12/18
Due Date: 4/23/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	174106	646.3313	Upper Guide Issue P/O to ATG : _____ Hard Anodize Color Black and Prime as per DWG 646.3300	Firmed	4/23/18	6 pcs	0 pcs	6 pcs	\$18.25/pcs	\$109.50
2	175038	647.4116	Shim Issue P/O to ATG: _____ AS PER MPP-172 SECTION 2.1, HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625 TYPE 3 CLASS 2 AS PER MPP-172 SECTION 4.2, PRIME AS PER IAW MIL-PRF-23377 TYPE 1 CLASS N Certification of Conformity is required	Firmed	4/23/18	14 pcs	0 pcs	14 pcs	\$10.80/pcs	\$151.20
3	174075	650.9201	Eyelet Bracket Assembly Issue P/O to ATG : _____ Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	4/23/18	12 pcs	0 pcs	12 pcs	\$11.75/pcs	\$141.00
4	172641	T-8816968001	Formed Channel -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/23/18	1 pcs	0 pcs	1 pcs	\$67.65/pcs	\$67.65
5	172642	T-8816968002	Flat Bar -Issue P/O to ATG: _____ -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	4/23/18	1 pcs	0 pcs	1 pcs	\$67.65/pcs	\$67.65
Grand Total:										\$537.00

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915011

Date: 25-Apr-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
14 ea	Part: 647.4116 Shim Hard Black Anodize per MIL-A-8625F, Type III, Class 2 Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied) Job: 22876	Rev: N/C	PO: PO039587 Line: 2
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>25/04/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. DAS 11 2018 APR 30 2018			
Made in Canada			